

PRODUCT DATA SHEET

AMBERLITE™ FPA42 Cl
Food Grade Strong Base Anion Exchanger
For Demineralisation and Deashing

FOOD PROCESSING

AMBERLITE FPA42 Cl is intended for those applications where a high volume capacity strong base resin can be used for general demineralisation and deashing where the risk of fouling from coloured bodies and organics is relatively low. AMBERLITE FPA42 Cl is a uniform particle size, high quality, strong base type 1 anion exchanger.

The uniformity and mean particle size of AMBERLITE FPA42 Cl have been optimised for use in equipment including mixed beds.

AMBERLITE FPA42 Cl can be directly substituted for conventional gel anion exchange resin in new equipment and in rebeds of existing demineralisers.

PROPERTIES

Matrix _____	Styrene divinylbenzene copolymer
Functional groups _____	-N ⁺ (CH ₃) ₃
Physical form _____	Insoluble, yellow transparent beads
Ionic form as shipped _____	Cl ⁻
Total exchange capacity ^[1] _____	≥ 1.30 eq/L (Cl ⁻ form)
Moisture holding capacity ^[1] _____	49 to 55 % (Cl ⁻ form)
Specific gravity _____	1.06 to 1.08 (Cl ⁻ form)
Shipping weight _____	670 g/L
Particle size	
Uniformity coefficient ^[1] _____	≤ 1.25
Harmonic mean size _____	600 to 800 µm
Fine contents ^[1] _____	< 0.425 mm : 0.5 % max
Coarse beads _____	> 0.850 mm : 5.0 % max
Maximum reversible swelling _____	Cl ⁻ → OH ⁻ : about 30 %

^[1] Contractual value

Test methods are available on request.

SUGGESTED OPERATING CONDITIONS

Minimum bed depth _____	800 mm
Service flow rate _____	5 to 50 BV/h
Maximum linear velocity _____	60 m/h
Regenerant _____	NaOH
Level _____	40 to 100 g/L
Concentration _____	2 to 5 %
Flow rate _____	2 to 8 BV*/h
Minimum contact time _____	20 minutes
Slow rinse _____	2 BV at regeneration flow rate
Fast rinse _____	3 to 6 BV at service flow rate

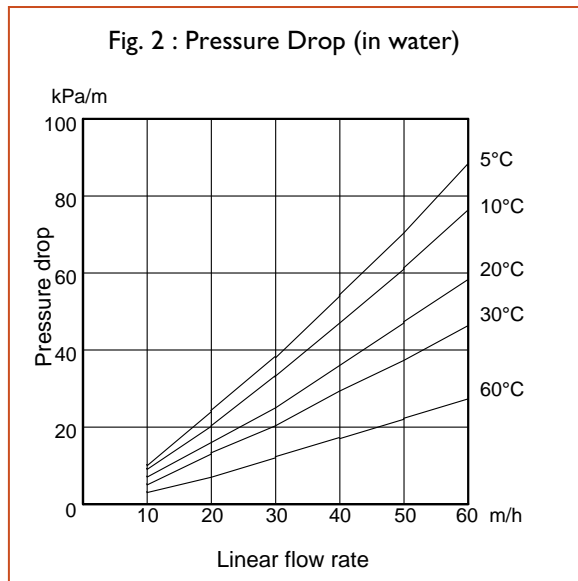
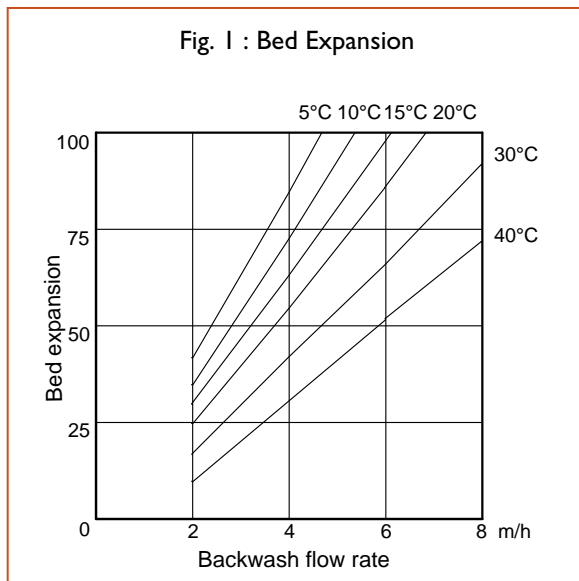
* 1 BV (Bed Volume) = 1 m³ solution per m³ resin

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As governmental regulations vary by country, it is recommended that potential users seek advice from their Amberlite representative in order to determine the best resin choice, optimum operating and regeneration conditions.

HYDRAULIC CHARACTERISTICS

Figure 1 shows the bed expansion of AMBERLITE FPA42 Cl as a function of backwash flow rate and water temperature. Figure 2 shows the pressure drop data for AMBERLITE FPA42 Cl, as a function of service flow rate and water temperature. Pressure drop data are valid at the start of the service run with a clear water and a correctly classified bed.



All our products are produced in ISO 9001 certified manufacturing facilities.

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ROHM AND HAAS 

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Ion exchange resins and polymeric adsorbents, as produced, contain by-products resulting from the manufacturing process. The user must determine the extent to which organic by-products must be removed for any particular use and establish techniques to assure that the appropriate level of purity is achieved for that use. The user must ensure compliance with all prudent safety standards and regulatory requirements governing the application. Except where specifically otherwise stated, Rohm and Haas Company does not recommend its ion exchange resins or polymeric adsorbents, as supplied, as being suitable or appropriately pure for any particular use. Consult your Rohm and Haas technical representative for further information. Acidic and basic regenerant solutions are corrosive and should be handled in a manner that will prevent eye and skin contact. Nitric acid and other strong oxidising agents can cause explosive type reactions when mixed with Ion Exchange resins. Proper design of process equipment to prevent rapid buildup of pressure is necessary if use of an oxidising agent such as nitric acid is contemplated. Before using strong oxidising agents in contact with Ion Exchange Resins, consult sources knowledgeable in the handling of these materials.

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